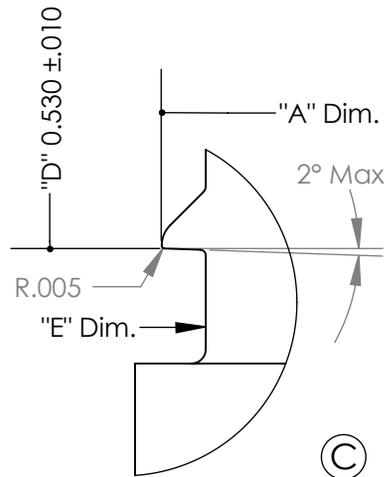
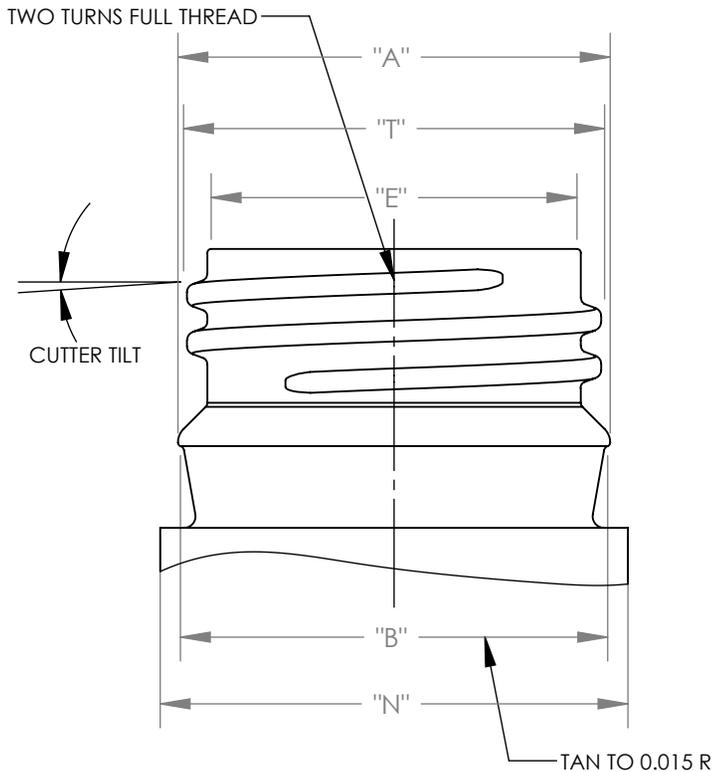


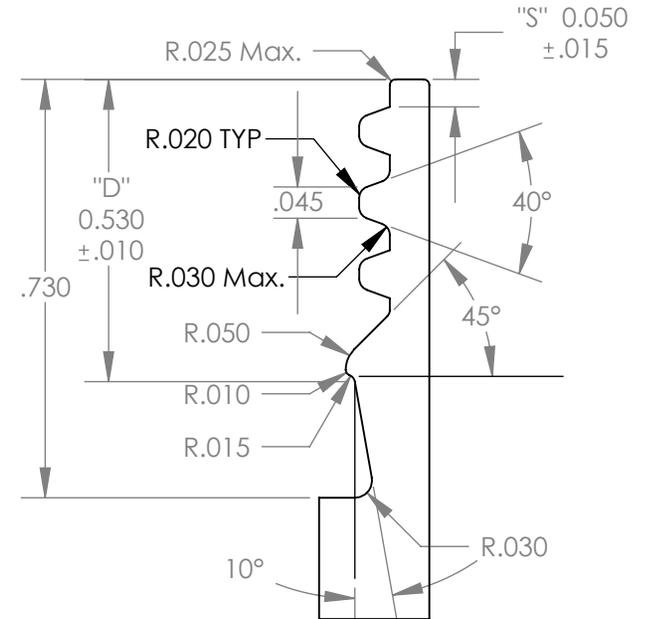
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CHANGED NAME IN TITLE BLOCK FROM ALCOA TO HOFFER	9/9/98	SJL
	B	48 MM FINISH ADDED (PRELIMINARY SPECIFICATION)	5/27/99	SJL
	B1	REDRAWN IN CAD	5/2/08	WEI
	C	ALTERNATE TAMPER BAND CONSTRUCTION ADDED	5/20/08	WEI
	D	ADDED SPECIFICATION FOR 20MM	4/27/09	WEI

SIZE (MM)	"A"	"T"	"E"	"B"	"N"	TILT	TPI
20	0.825 ±.006	0.780 ±.006	0.691 ±.008	N/A	N/A	3.10°	8
28	1.132 ±.010	1.085 ±.010	0.978 ±.010	1.100 ±.010	1.225	2.22°	8
33	1.306 ±.012	1.252 ±.012	1.145 ±.012	1.260 ±.012	1.400	1.90°	8
38	1.520 ±.012	1.459 ±.012	1.363 ±.012	1.485 ±.012	1.615	1.60°	8
48*	1.920 ±.012	1.860 ±.012	1.763 ±.012	1.875 ±.012	1.810	1.25°	8

\*PRELIMINARY SPECIFICATION



ALTERNATE TAMPER BAND CONSTRUCTION  
(This construction is standard for 20mm and optional on all other cap sizes).



**PROPRIETARY AND CONFIDENTIAL**  
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UNLESS OTHERWISE SPECIFIED:	NAME	DATE
DIMENSIONS ARE IN INCHES/MM	WEI	5/2/08
TOLERANCES:	DESIGN APPROVED	
FRACTIONAL ±	COMMENTS:	
ANGULAR: ± 1°	THREAD CUTTER SIZE - .750 DIA.	
TWO PLACE DECIMAL ± .010	FILLETS NOT GIVEN - MAX. .030 R	
THREE PLACE DECIMAL ± .005	NECK I.D. AND O.D. IS OPTIONAL	
INTERPRET GEOMETRIC TOLERANCING PER:	PROPER FUNCTION OF CLOSURES	
MATERIAL	REQUIRES THAT THE 'A' & 'B' DIA.	
FINISH	FOLLOW UNIFORMLY TO MAINTAIN	
DO NOT SCALE DRAWING	THE .010 R & .015 R.	

Hoffer Plastics Corp.  
500 N. Collins St.  
So. Elgin, Il. 60177

TITLE:  
**DROP-LOK® FINISH FOR HDPE**

SIZE	DWG. NO.	REV
<b>A</b>	<b>1787</b>	<b>D</b>

SCALE: 2:1 Shrink: SHEET 1 OF 1